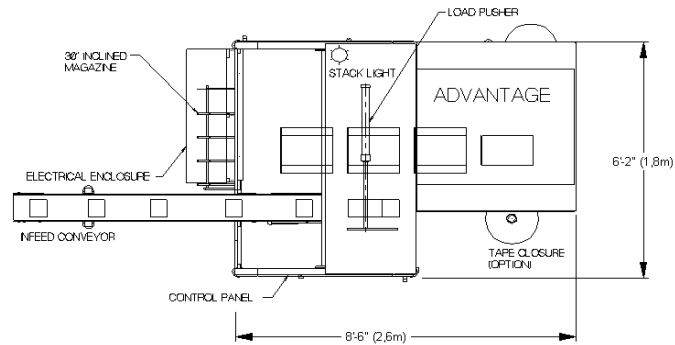
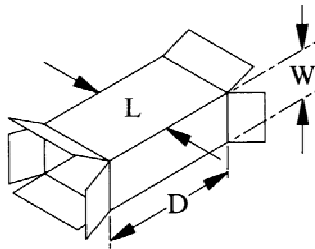




#### FEATURES & BENEFITS:

- Case packing speeds up to 25 cases per minute.
- 9' x 6.5' footprint is one of **the smallest in the industry.**
- **Large case size range** - Maximum L x W x D dimensions are 17.5" x 12.0" x 18.0".
- No Tool changeovers, digital or scaled adjustment devices, and HMI product recipe system means **fast and accurate changeovers.**
- Pre-engineered infeed modules **reduces project cost and delivery lead time.**
- Positive vacuum feed case setup and pre-break **handles the toughest to set up cases.**
- Servo-driven top and bottom indexing shuttle case transport system is **quiet and assures delicate case transport creating square cases.**
- A-B PanelView touch screen HMI provides **simple-to-operate visual controls.**
- Heavy-duty welded frame and ball bearing on all drive shafts **assures reliability and ruggedness for 24/7 performance requirements.**
- Fall-through product containment shelving, internal lighting and guarding package designed for **easy access and clear sight lines.**
- High floor clearance provides **ample space for ease of sanitation.**
- All product contact parts are made from FDA approved materials.
- Construction fully **supports ANSI/PMMA B155.1-2006 safety and cGMP guidelines.**



CASE CLOSING	LENGTH	WIDTH	DEPTH	MAXIMUM SPEEDS
Tape	6-17.50 in 152- 445 mm	5-12 in 127-305 mm	4-18 in 102- 457 mm	20 CPM
Glue	6-17.50 in 152- 445 mm	4-12 in 102-305 mm	4-18 in 102- 457 mm	25 CPM

**BASE MACHINE:**

- **Product Handling** Pre-engineered infeed designs including straight or multiple push and pump-up elevators and automatic product arrangers accept incoming products at speeds up to 300 ppm
- **Magazine** 24" inclined with low-level sensor
- **Case Setup** Positive vacuum feed assembly
- **Case Conveyor** Simple, easy-to-maintain indexing shuttle
- **Product Loader** Overhead pneumatic load pusher
- **Case Closing** Tape or hot melt glue
- **No Tool Changeover**
- **Operator Interface** Allen-Bradley PanelView
- **Main Drive** Indexing servo both top and bottom drive case transport
- **Frame** Welded, tubular frame painted Steel-It
- **Power** 230 VAC, 3 Phase, 50-60 Hz
- **Air** 15-25 SCFM @ 80 PSI typical
- **Discharge** Heights adjustable from 36" to 40"
- **Manual** CD-ROM with full documentation

**OPTIONAL FEATURES:**

- High-Speed Product Collation
- Case Pre-break
- Coding/Printing
- Bar Code Verification
- Boom-Mounted HMI
- Powered Magazine
- Labeling Systems